

Handheld Fiber Laser Welding Machine, also called Handheld Fiber Laser Welder, Portable Fiber Laser Welding Machine, Manual Fiber Laser Welding Machine, is a new type high-power, high-end continuous welding tool that couples a high-energy laser beam into an optical fiber, collimates it into parallel light through a collimating lens after long-distance transmission, and then focuses on the workpiece for welding.

## Handheld Fiber Laser

 Welding Machine

Solderless


No deformation
Perfect weld


Handheld laser welding machine has the advantages of simple operation, beautiful weld seam, fast welding speed, and no consumables. It can be used for welding various metals sheets and tubes: such as stainless steel plates, iron plates, galvanized plates and CS plates, aluminum plates, brass plates, other metal sheets and tubes.

## Technical Parameters

| Laser Power | 1.5 KW |
| :---: | :---: |
| Laser Wave Length | 1080 nm |
| Welding Speed | $0-120 \mathrm{~mm} / \mathrm{s}$ |
| Welding Gap | $\leqslant 1 / 5$ of the thickness of sheet metal |
| Welding range | $0.5 \sim 4 \mathrm{~mm}$ carbon steel,0.5 $\sim 4 \mathrm{~mm}$ stainless <br> steel, $0.5 \sim 2 \mathrm{~mm}$ aluminium alloy,0.5 2 mm brass |
| Fiber Length | Standard 10 m |
| Cooling Mode | Water cooling |
| Voltage | $380 \mathrm{~V} / 50 \mathrm{HZ}, 220 \mathrm{~V}$ optional |

## Welding parameter

| Material | Max. Welding Thickness |  |  |
| :---: | :---: | :---: | :---: |
|  | 1000 W | 1500 W | 2000 W |
| Aluminium Alloy | 2 mm | 3 mm | 4 mm |
| Stainless Steel | 4 mm | 5 mm | 6 mm |
| Carbon steel | 4 mm | 5 mm | 6 mm |
| Galvanized | 2.5 mm | 3 mm | 4 mm |
| Brass | 3 mm | 3.5 mm | 4 mm |
| Mild Steel | 4 mm | 5 mm | 6 mm |
| Iron | 4 mm | 5 mm | 6 mm |

## Outstanding Features:

1. High Efficiency

The welding speed of laser welding machine is twice of traditional welding method.
2. High Quality

The weld seam is smooth. There is no need to polish the weld seam, saving time and manpower.
3. Low Cost
$80 \%$ to $90 \%$ power savings, processing costs are reduced by $30 \%$.
4. Flexible Operation

Can operate it without experience.

## Applications:

Widely used in the IT industry, medical equipment, machinery manufacturing, elevator manufacturing, craft gifts, household appliances manufacturing, automobile shipbuilding and other industries.


